The Mathey Dearman Mini-MAG XM & MagnaCUT XM are magnetic cutting machines that utilize rare earth magnets to hold the machine to the material with an astounding 300lbs (136kg) of magnetic force. They are designed for cutting thicker pipe coatings and heavier wall thicknesses and may be used for welding applications. Mini-MAG XM has all of the outstanding features of the MagnaCut XM except for the Electric Torch Arm. The cutting torch of the Mini-MAG XM moves backward and forward instead by means of a manually rotated rack with knob. Both machines are equipped with guide rollers for use with 1” x 1” x 1/8” (25mm x 25mm x 3mm) angle iron or the available Guide Strip for vertical cutting. A Guide Strip is recommended when used to cut pipes 18” (457mm) and larger to improve cutting accuracy.

**ACCESSORIES AVAILABLE:**
- Guide Tracks (Over 16”)
- Torch Shut-Off Valve

**MACHINE INCLUDES:**
- Base machine
- Motor Control Box
- Torch Arm
- Sliding support
- Torch holder
- Service keys
- 74” / 1880mm long Safety Cable for pipe diameters up to 24” / 610mm w/ (2) snap hooks
- Leather Cable Sleeve
- Parts and operating manual
- Custom Storage Box

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**MODEL**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>ELECTRICAL REQUIREMENTS</th>
<th>PART NUMBER</th>
<th>Net Weight</th>
<th>Shipping Weight</th>
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</thead>
<tbody>
<tr>
<td>Mini-MAG XM, 115VAC</td>
<td>115VAC (50/60Hz)</td>
<td>05.0550.MINIXM</td>
<td>31 lbs / 14 kg</td>
<td>39 lbs / 17.6 kg</td>
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<tr>
<td>Mini-MAG XM, 230VAC</td>
<td>230VAC (50/60Hz)</td>
<td>05.0550.MINIXM2</td>
<td>31 lbs / 14 kg</td>
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<tr>
<td>MagnaCUT XM</td>
<td>115VAC (50/60Hz)**</td>
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<td>37 lbs / 16.7 kg</td>
<td>60 lbs / 27 kg</td>
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</tbody>
</table>

**230-115 VAC Step-Down Transformer is Available (P/N: 01.0759.008)**