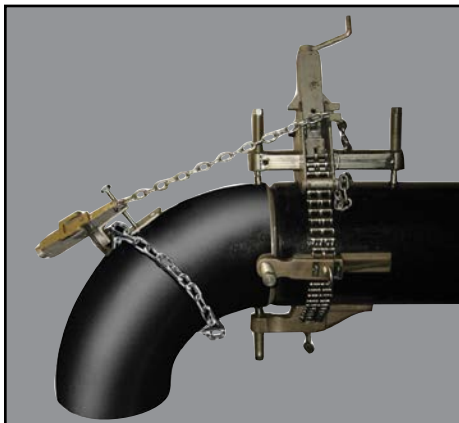
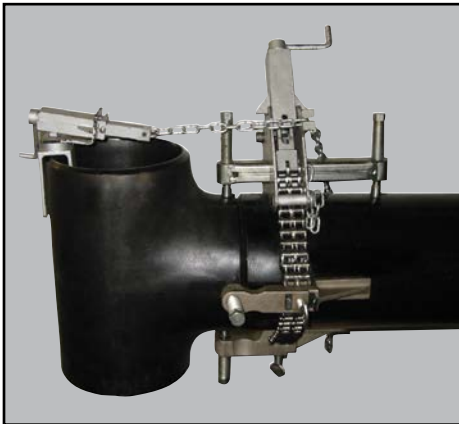


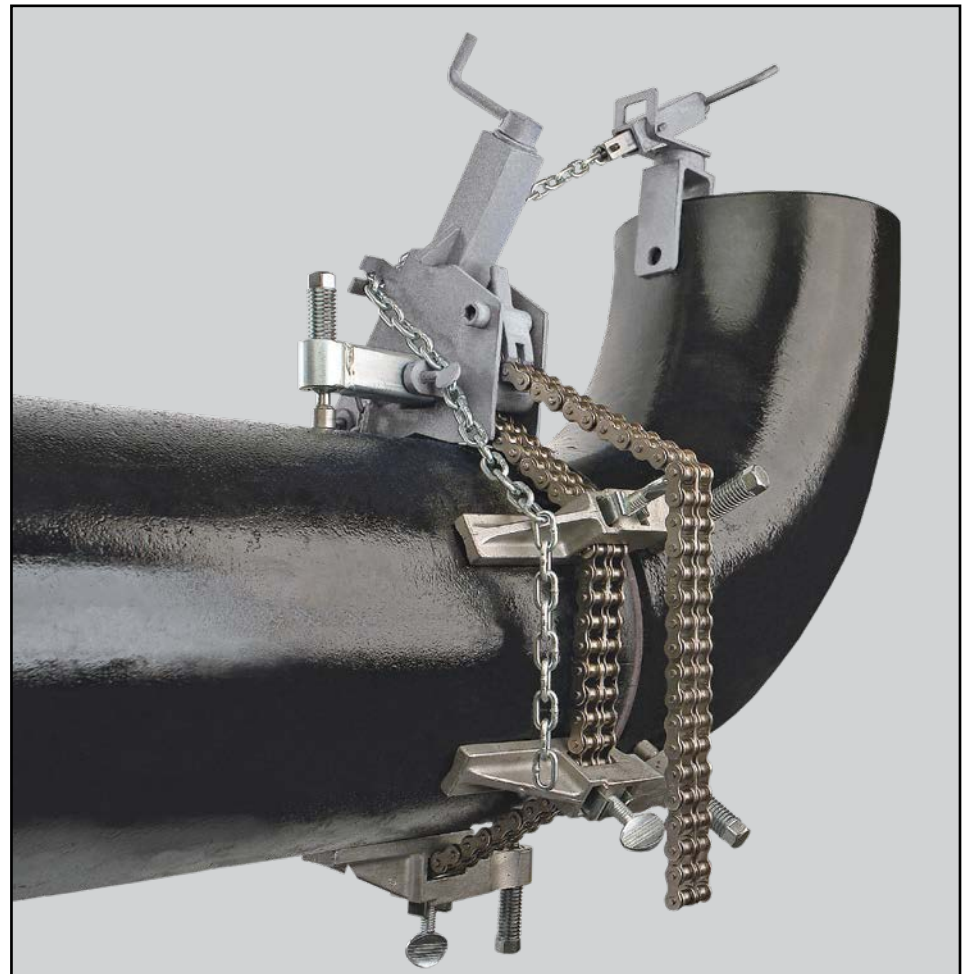
Single Jackscrew Chain Clamps

- Aligns within 1/64" (.4 mm) of an inch
- Aligns pipe with wall thickness to Schedule 80
- Reforms mating pipe with wall thickness to Schedule 40
- Level and Support Device holds fittings safely and securely
- Aligns and reforms pipe, elbows, tees and other fittings
- One Chain Clamp covers the range of 8 cage clamps
- Pipe and fittings can be fully welded with clamp in place
- Jackscrew contact points swivel to protect against marring the pipe
- Optional Spacing Screws available to assist in setting weld gap
- An add-on Jackbar can be added when additional reforming pressure is needed.



SINGLE JACKSCREW CHAIN CLAMPS									
Model Part No.	No Of Jackbars	Reforms Pipes To Schedule	Aligns Pipes To Schedule	Pipe Size Range (in/mm)	Shipping Weight		Shipping Dimensions		
					lbs	kg	in	mm	
D231	3	40	80	1-8 / 25-203	21.0	9.5	16x8x8	406x203x203	
D231SS	3	40	80	1-8 / 25-203	21.0	9.5	16x8x8	406x203x203	
D232	7	40	80	4-16 / 102-406	68.0	30.6	30x10x15	762x254x381	
D232SS	7	40	80	4-16 / 102-406	68.0	30.6	30x10x15	762x254x381	
D233	8	40	80	10-36 / 254-914	144.0	64.8	30x10x15	762x254x381	
D233SS	8	40	80	10-36 / 254-914	144.0	64.8	30x10x15	762x254x381	
D234	13	40	80	10-54 / 254-1372	170.0	76.5	30x10x15	762x254x381	
D234SS	13	40	80	10-54 / 254-1372	170.0	76.5	30x10x15	762x254x381	

All Single Jackscrew Chain Clamps Include:		
• Length Of Chain Required For The Pipe Range	• Fine Adjustment	• Storage Box
• Single Jackscrew Jackbars Listed For The Pipe Range	• Level And Support Device	• Parts And Operating Manual
• Main Block	• Jackscrew Wrench	• Jackscrews With Swivel Pads



SPACING SCREWS FOR SINGLE SCREW JACKBARS					
Part No.	For Clamp	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
DA-570	D231,	0.3	0.1	6x6x4	152x152x102
DA-570S	D231SS,	0.3	0.1	6x6x4	152x152x102
DB-570	D232,	0.4	0.2	6x6x4	152x152x102
DB-570S	D232SS,	0.4	0.2	6x6x4	152x152x102
DC-570	D233,D234,	0.4	0.2	6x6x4	152x152x102
DC-570S	D233SS,D234SS,	0.4	0.2	6x6x4	152x152x102



SPACING SCREWS FOR SINGLE MAIN BLOCKS; UNIVERSAL JACKBARS					
Part No.	For Clamp Models	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
DA-870	D231,	0.2	0.1	6x6x4	152x152x102
DA-870S	D231SS,	0.2	0.1	6x6x4	152x152x102
DB-870	D232,	0.3	0.1	6x6x4	152x152x102
DB-870S	D232SS,	0.3	0.1	6x6x4	152x152x102
DC-870	D233,D234,	0.3	0.1	6x6x4	152x152x102
DC-870S	D233SS,D234SS,	0.3	0.1	6x6x4	152x152x102

JACKBARS					
Part No.	For Clamp Models	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
DA-500S	D231,D231SS,	2.0	0.9	12x10x8	305x254x203
DB-500S	D232, D232SS	3.0	1.4	12x10x8	305x254x203
DC-500S	D233,D233SS,D234,D234SS	4.0	1.8	12x10x8	305x254x203

JACKSCREWS					
Part No.	For Jackbars or Main Blocks	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
DA-501	DA-100,DA-100SC,DA-500S,DB-500S	0.2	0.1	6x6x4	152x152x102
DA-701	DB-100,DB-100SC,DA600S,DB-600S,DA-800,DB-800,DA-900,DB-900	0.3	0.1	6x6x4	152x152x102
DC-501	DC-100,DC-500S,DC-600S,DC-800,DC-900,DD-100,DD-100S,DD-500	0.6	0.3	6x6x4	152x152x102

MAIN BLOCKS					
Part No.	For Chain Clamp	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
DA-100	D231,D231SS,	3.0	1.4	12x10x8	305x254x203
DB-100	D232,D232SS,	7.0	3.2	12x10x8	305x254x203
DC-100	D233,D233SS,D234,D234SS,	13.0	5.9	12x10x8	305x254x203

FINE ADJUSTMENT					
Part No.	For Chain Clamp	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
DA-200	D231,D231SS,	1.0	0.5	6x6x4	152x152x102
DB-200	D232,D232SS,	3.0	1.4	6x6x4	152x152x102
DC-200	D233,D233SS,D234,D234SS,	4.0	1.8	12x10x6	305x254x152

LEVEL AND SUPPORT DEVICE					
Part No.	For Chain Clamp	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
DA-400S	D231,D231SS,	2.0	0.9	6x6x4	152x152x102
DB-400S	D232,D232SS,D249,D249SS,D2249,D2249SS	5.0	2.3	6x6x4	152x152x102
DC-400	D233,D234, Series (Carbon Steel)	14.0	6.3	12x10x6	305x254x152
DC-400S	D233SS,D234SS, Series (Stainless Steel)	14.0	6.3	12x10x6	305x254x152

CHAIN (PRICE PER FOOT)					
Part No.	For Chain Clamp	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
DA-300	D231,	1.0	0.5	6x6x4	152x152x102
DA-300S	D231SS,	1.0	0.5	6x6x4	152x152x102
DB-300	D232,	2.0	0.9	12x10x6	305x254x152
DB-300S	D232SS,	2.0	0.9	12x10x6	305x254x152
DC-300	D233,D234, Series (Carbon Steel)	4.0	1.8	12x10x8	305x254x203
DC-300S	D233SS,D234SS, Series (Stainless Steel)	4.0	1.8	12x10x8	305x254x203

CONNECTING LINK					
Part No.	For Chain Clamp	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
DA-301	D231, D231SS,	0.1	0.0	6x6x4	152x152x102
DB-301	D232,D233SS,	0.1	0.0	6x6x4	152x152x102
DB-301S	D232SS,	0.1	0.0	6x6x4	152x152x102
DC-301	D233,D234, Series (Carbon Steel)	0.3	0.1	6x6x4	152x152x102
DC-301S	D233SS,D234SS, Series (Stainless Steel)	0.3	0.1	6x6x4	152x152x102

CHAIN CLAMP STORAGE BOXES					
Part No.	For Clamp Models	Shipping Weight		Shipping Dimensions	
		lbs	kg	in	mm
D864	D231,D232, D231SS,D232SS,	4.2	1.9	22x7x7.5	559x178x191
D862	D233, D233SS, D234, D234SS	26.0	11.7	29x10x14	773x254x349