

# Hydraulic Cage Clamps

- Our Cage Clamps will align pipe through Schedule 80.
- Cage Clamps are intended for alignment use only and are not designed to reform pipe.
- Each size Clamp fits one specific pipe diameter.
- If the O.D. of the pipe varies more than +/- 3/16" (5 mm) from the indicated Clamp diameter, pipes may not align accurately.

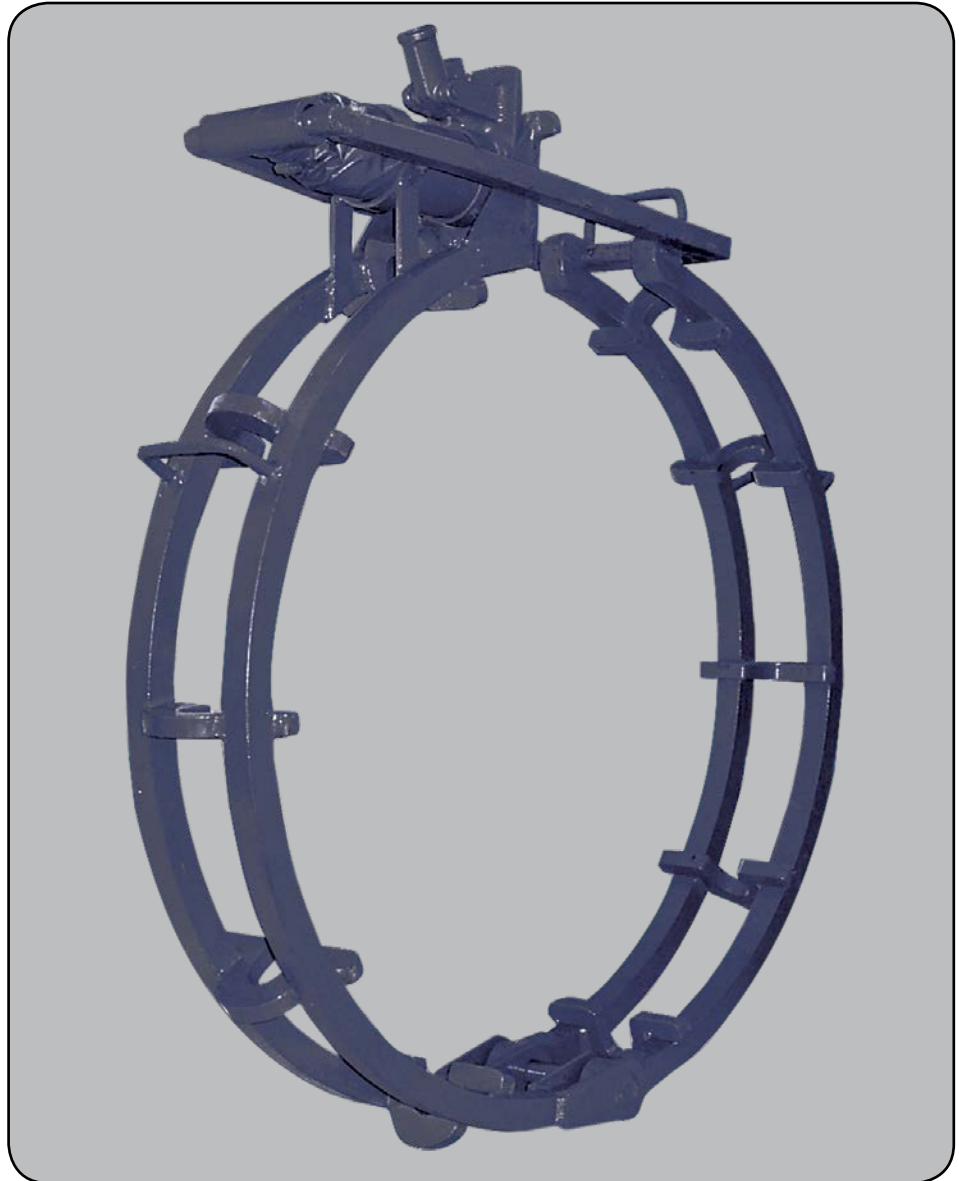
## CAGE CLAMP CROSS BAR DESIGNS

Cross bars are available in stainless steel for stainless and other specialty alloy applications.

Tack-type straight cross bars have flared ends so pipes can be moved easily into position and clamped. After the pipe is tack welded, the clamp is removed from the pipe and the weld is completed.



No-tack cross bars are arched to permit a full-circle weld without removing the Clamp. The no-tack Clamp can help increase welding quality and efficiency.



HYDRAULIC CAGE CLAMP						
CAGE CLAMP HYDRAULIC TACK TYPE PART NUMBER	CAGE CLAMP HYDRAULIC NO-TACK TYPE PART NUMBER	Pipe Size Range (in/mm)	Shipping Weight		Shipping Dimensions	
			lbs	kg	in	mm
01.0505.H16	NA	16 / 406	125.0	56.3	12X12X12	305x305x305
01.0505.H18	NA	18 / 457	130.0	58.5	24X24X24	610x610x610
01.0505.H20	01.0505.HN20	20 / 508	138.0	62.1	32X32X24	812x812x610
NA	01.0505.HN22	22 / 559	142.0	63.9	32X32X24	812x812x610
01.0505.H24	01.0505.HN24	24 / 610	149.0	67.1	32X32X24	812x812x610
01.0505.H26	01.0505.HN28	28 / 711	163.0	73.4	36X36X24	914x914x610
01.0505.H28	01.0505.HN30	30 / 762	166.0	74.7	36X36X24	914x914x610
01.0505.H30	01.0505.HN32	32 / 812	177.0	79.7	42X42X24	1067x1067x610
01.0505.H32	01.0505.HN34	34 / 864	186.0	83.7	42X42X24	1067x1067x610
01.0505.H34	01.0505.HN36	36 / 914	240.0	108.0	48X48X24	1219x1219x610
01.0505.H36	01.0505.HN38	38 / 965	244.0	109.8	48X48X24	1219x1219x610
01.0505.H40	01.0505.HN40	40 / 1016	280.0	126.0	50X50X24	1270x1270x610
01.0505.H42	01.0505.HN42	42 / 1067	300.0	135.0	50X50X24	1270x1270x610
01.0505.H48	01.0505.HN48	48 / 1219	325.0	146.3	60X60X24	1524x1524x610
01.0505.H00	01.0505.H00	Hydraulic Jack	20.0	9.0	16X8X8	406x203x203

Clamps with stainless steel contact points or for odd-size pipe available on request.

Add SS at end of part number for stainless steel.